



WINDOW NATION

WINDOWS • SIDING • DOORS

**ULTRAVIEW**

Premium Window System

# WHY WINDOW NATION?

OVER 1,000,000 WINDOWS INSTALLED IN MORE THAN 125,000 HOMES

## ATTENTION TO DETAIL



- 50 Point Factory Inspection
- 20 Point Installation Review
- 97% Customer Satisfaction On Clean Up And Safety
- Custom Windows Measured 3 Times To Ensure Precision, Accuracy And A Tight Seal
- 200,000 Windows Installed Last Year With 99.5% Requiring No Follow Up Service

## QUALITY



Window Nation Uses America's Only Integrated System Of Window Installation Materials, Insulation, Sealant, And Caulking

- OSI Quad Foam
- OSI Quad Max Exterior Sealant
- Ultra-Premium High Performance Exterior Trim Coil
- Concrobium Mold Spray Treatment

## EXPERIENCE



- Installation Crew Leaders Average More Than 20,000 Windows & 16 Years Experience
- Service Technicians With An Average Of 15 Years' Experience
- Over 1M Windows Installed In Over 125,000 Homes
- 5th Largest Window Retailer In The Country, Ranked By Remodeling Magazine

## PRODUCT SELECTION



- Over 1,500 Custom Window & Door Style Combinations
- Name Brand Windows Available In Vinyl, Wood, And Fiberglass
- Energy Star Rated Products
- Windows Engineered For The Specific Climate We Live In

## TRUST



- A+ BBB Rating
- Angie's List Super Service Award Winner
- Limited Lifetime Warranty
- Exclusive 30-Day Price Protection Guarantee
- Licensed, Bonded, And Insured

**WN**  
**WINDOW NATION**  
WINDOWS • SIDING • DOORS

**866-446-2846**  
**WindowNation.com**



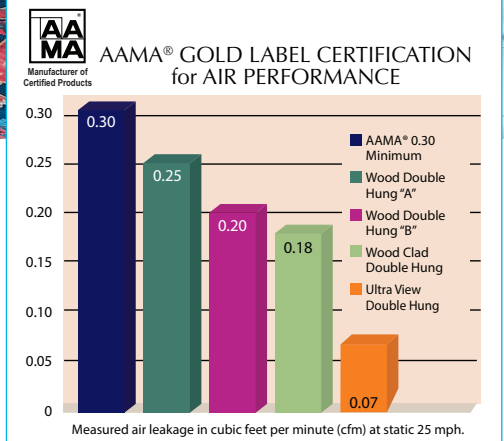
# ULTRA VIEW



## AAMA Gold Label

Ultra View Windows proudly carry the AAMA Gold Label, which means that they meet stringent performance standards for air, water and structural load.

AAMA Gold Label Certification	
<b>Air:</b>	0.07 cfm at 25 mph*
<b>Water:</b>	R40 48 mph**
<b>Structural:</b>	DP 40 153 mph



Vent Stop, when deployed, will limit sash travel to allow for ventilation



Tight mortise-cut, double-wall sill dam extends inside the jamb, eliminating the need to caulk an open seam.



Cam-Action Lock features durable zinc-cast design that pulls sashes and mechanical interlock tightly together to prevent air infiltration.

\*4.3 times better than industry minimum .30cfm \*\*8" rain per hour (45% over industry minimum 33mph)  
(Test results vary by style and size of window. Size tested is 44" x 63" with SS glass.)

# Windows Made in the USA



Ultra View Windows are manufactured in the USA and are designed and engineered specifically for our challenging midwest and East Coast climates. This weather is unlike any other in the country due to its hot humid summers and brutally cold and snowy winters. Why purchase a window made for the entire country's average weather when you can invest in one designed for your unique climate? Other benefits of products made in the USA include:

- No shipping costs
- Quicker turnaround
- Supports economy
- Windows specifically designed for our challenging climate
- Quicker service for parts



Other Windows



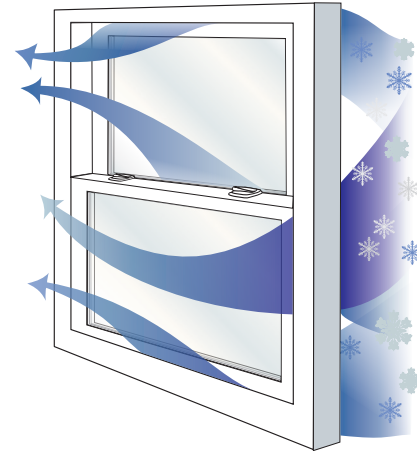
Ultra View Windows

27% More Glass Area

The narrow-line frame of Ultra View provides more viewing area.

## Air Infiltration

Poorly designed windows don't have built-in airlocks, weatherstripping, and the barriers necessary to keep air from forcing its way in. Leaky windows cause drafty homes. Ultra View windows greatly minimize air leaks with numerous air barriers designed into our advanced sill design.



The Ultra View window comes standard with one of our double-pane, high-performance Low-E glass systems with the Stainless Steel Intercept spacer system, which will help to dramatically improve the efficiency of your new windows.

## EXTREME LOW-E Plus

ENERGY STAR® Qualified in Highlighted Regions

ENERGY STAR logo

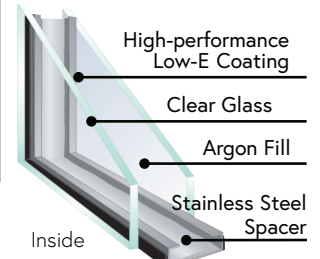
WINDOW NATION  
WINDOWS & SIDING  
VINYL DOUBLE HUNG  
3/4" Double Glazing, Low-E Plus Argon Fill, Intercept

ENERGY PERFORMANCE RATINGS	
U-Factor (U.S., I-P)	Solar Heat Gain Coefficient
<b>0.29</b>	<b>0.30</b>
ADDITIONAL PERFORMANCE RATINGS	
Visible Transmittance	Condensation Resistance
<b>0.55</b>	<b>60</b>

Manufacturer disclaimer: These ratings conform to applicable NFRC procedures for determining window product performance. NFRC ratings are determined by a third-party environmental testing and a double product size. NFRC does not warrant any product and does not warrant the suitability of any product for any specific installation. Measure for other product performance information.

This window is ENERGY STAR qualified in North, North-Central, and South Central zones. Upgrade to SOLAR LOW-E qualifies window in South zone and provides: U-factor: 0.28, SHGC: 0.22, Visible Transmittance: 0.51. For the Northern climate zone, Ultra View windows come with Low-E NEZ glass, which certifies them for the ENERGY STAR label and provides values of: U-Factor: 0.29, SHGC: 0.39, VT: 0.55.

NFRC WINDOW LABEL refers to the whole window performance, not just the insulated glass unit.



Ultra View is also available in sliding, casement, awning, and picture windows, as well as sliding doors.



Sliders come in 2- and 3-lite models. 3-Lite Sliders have a center fixed panel and are available in configurations of 1/3-1/3-1/3 and 1/4-1/2-1/4.



Casements have a unique hinge design that allows for easy cleaning from the inside of your home.



Kingsroyal™ Patio Doors are built strong, including a heavy-duty metal reinforcement and an extruded aluminum screen door frame, while still remaining aesthetically appealing.

# Unmatched Installation Experience



Great windows are only great if they're installed properly. It's critical that all the components that go into your new windows work together – insulation, caulking, sealants, and the window itself.

## It Starts With Quality Materials

### ① QUAD Low-Expansion Foam

- Single-component, minimal expansion and low-pressure polyurethane foam specifically designed for replacement window applications
- Ideal foam for sealing gaps, cracks, holes or voids around windows
- Closed-cell structure of this material provides an R-factor of 5 per inch of cured foam, making it an efficient method for stopping air and moisture infiltration

### ② OSI® QUAD MAX® Window, Door And Siding Sealant

- Unique multi-polymer formula specially engineered for premium replacement window installations
- Permanently flexible, will not crack or split even in extreme temperatures
- Water-resistant, all-weather applications, sticks to wet surfaces, no water washout
- Excellent UV resistance; will not crack or yellow

### ③ Quality Edge No-Mar Coil Systems

- Outperform PVC and Poly Coil finishes in the ASTM physical tests performance
- Features a finish with 8 mils of paint; that's twice the amount of paint used by most trim coil manufacturers
- Scratch resistant, stain inhibitors, better UV protection and harsh-climate coating
- Color selection - available in 30 unique color choices

### ④ Concrobium Mold Control Spray

- Innovative, market-leading product that effectively eliminates existing mold, prevents mold re-growth and eliminates musty odors with no harmful chemicals
- Effectively eliminates and prevents mold with no bleach, ammonia or VOCs
- Works as it dries by crushing the mold spores at the roots, leaving behind an invisible antimicrobial barrier to prevent future mold growth

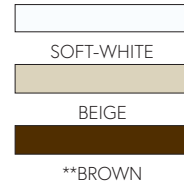
# Providing Structural Integrity and Pleasing Aesthetics More Affordably.

- World-Class Robotic Assembly**  
 Consistent fabrication quality from window to window. Fusion-welded sashes and frame are built squarely. Narrow manufacturing tolerances produce a tight window that best prevents air and water infiltration
- Dura-Sill™ Engineered Sloped Sill**  
 Tight mortise-cut, double-wall sill dam extends inside the jamb, eliminating the need to caulk an open seam.
- Soft-Seal™ Straddle Gasket**  
 Closed-cell neoprene, cushion-gasket under the sash straddles the exclusive sill rail under compression when locked. One of several tight barriers and diversions built into Dura-Sill™.
- Dual-Fin Wool-Pile Weatherstripping**  
 Protects around the perimeter of all sashes to fight air infiltration.
- Full Metal Reinforcement**  
 Lock screws are fastened into metal for secure hold.
- Integral Ergonomic Lift Rails**  
 Buyer beware of any window with snap-in lift rails that frequently snap out. Features comfortable ergonomic design.

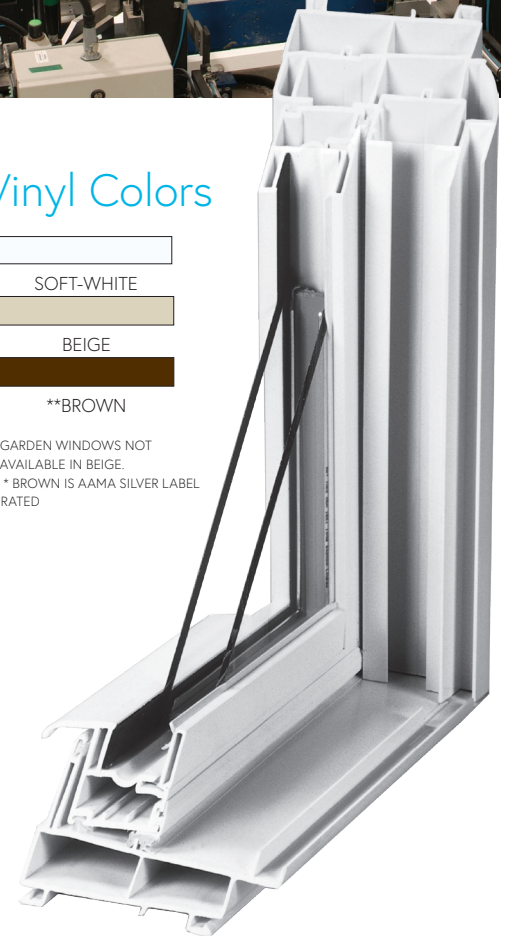
- Interlock System**  
 Interlock at sash meeting rails creates a super-tight seal against air infiltration, providing security, comfort and well being.
- Tilt-in Sash System**  
 Dual operating tilt-in sashes make cleaning safe and easy from inside the home.
- Dual Ventilator Locks**  
 When deployed will limit sash travel, allowing for a secure way to keep windows open for ventilation.
- Certa-Force™ Balance System**  
 AAMA Class 2 device provides smooth and easy operation. 1/2" stainless steel never needs lubrication or adjustment. Compare to old-fashioned "block and tackle" balance system that uses string, a wire spring, and plastic pulleys in a large metal housing that creates a thermal short circuit inside the window jambs.
- Balance Covers**  
 Give the window a more attractive and polished appearance.



## Vinyl Colors



\*GARDEN WINDOWS NOT AVAILABLE IN BEIGE.  
 \*\* BROWN IS AAMA SILVER LABEL RATED



## Stainless Steel Spacer System

- Corrosion Resistant - Will never rust
- Temperature Resistant - Maintains a strong, secure seal through extreme temperature changes
- Strong and Durable - Two times stronger than tin spacers
- Warm-Edge Technology - More energy efficient than tin spacers
- Health Smart - Good for the environment
- Grid Alignment - Perfect, machine-generated alignment
- Aesthetic Appeal - Beautiful shine, the best-looking spacer in the industry

### A Lifetime of Protection

All Window Nation Products are manufactured by the recognized leader in product innovation with uncompromising quality control. From the day your windows are installed to the day you sell your home, our comprehensive non-prorated lifetime warranty is your assurance that your investment is protected. Additionally, your warranty is completely transferable to the next homeowner. Contact a Window Nation consultant for more information and a copy of the warranty.

### Reputation Built on Decades of Experience

Window Nation, Inc. was started by the Magden brothers with the mission of offering an unsurpassed selection of premium name-brand products installed by highly skilled licensed professionals and guaranteed by the most comprehensive warranty in the industry. Window Nation is consistently listed nationally as a top 20 window retailer, offers an award-winning customer service experience, maintains the grades via third-party review sites and continues to deliver a 97% customer satisfaction.



Window Nation currently services the following areas:

- Greater Baltimore
- Metro D.C.
- Northern Virginia
- Northeast Ohio
- Columbus, OH
- Pittsburgh, PA
- Philadelphia, PA
- Southern Jersey
- Wilmington, DE

