



WINDOW NATION

WINDOWS • SIDING • DOORS

ENDURANCE Vinyl Window System



ENDURANCE

Clean aesthetic lines and innovative design sets the Endurance vinyl window apart. Interlocking sashes with durable composite reinforcement not only increase structural integrity but are less conducive to temperature change, providing you with strong, energy-efficient windows.

SOLID VINYL COLOR OPTIONS



White



Almond

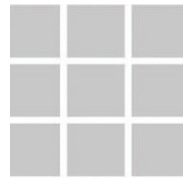


Cocoa Exterior/
White Interior

GRIDS STYLES

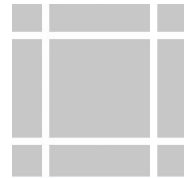
Contoured (C) - Match Window Color | Flat (F) - White, Almond, and Cocoa

Colonial



(C) | (F)

Prairie



(C) | (F)

Diamond



(F)

Endurance is also available in sliding windows, casement & awning windows, and picture windows.



SLIDER

Slider windows feature sashes that glide smoothly from side-to-side on brass rollers along grooves on the frame structure. Sliders, as 2-LITE or 3-LITE, are a very popular window style for their lateral movement and ease of use.



AWNING

Awning windows are hinged on each side, its bottom swinging outward to open on stainless steel tracks. Awnings offer ample light and ventilation and can be used either alone or with a casement or picture window.



CASEMENT

The casement hinges on top and bottom, its side swinging outward to open on stainless steel tracks. Casements can be made in multi-lite units and factory built as one unit with common jambs.



PICTURE

Picture windows highlight your beautiful scenery, letting in the natural light and providing an attractive view of the outdoors. Pictures are characterized by clean aesthetic lines, and match the sight lines of double-hung windows.

Representing the ultimate in performance, beauty, value, and quality.

1. CLEAN AESTHETICS

Maintenance-free frames with fusion-welded corners for increased structural integrity, exceeds the strength of ordinary designs.

2. EXTRUDED LIFT AND PULL RAILS

Built directly into sash for greater durability. No added or snap-in components.

3. COMPOSITE REINFORCED INTERLOCKING SASHES

Composite reinforced, proprietary interlocking sashes provide increased strength where sashes meet.

4. STAINLESS STEEL CONSTANT FORCE BALANCE SYSTEM

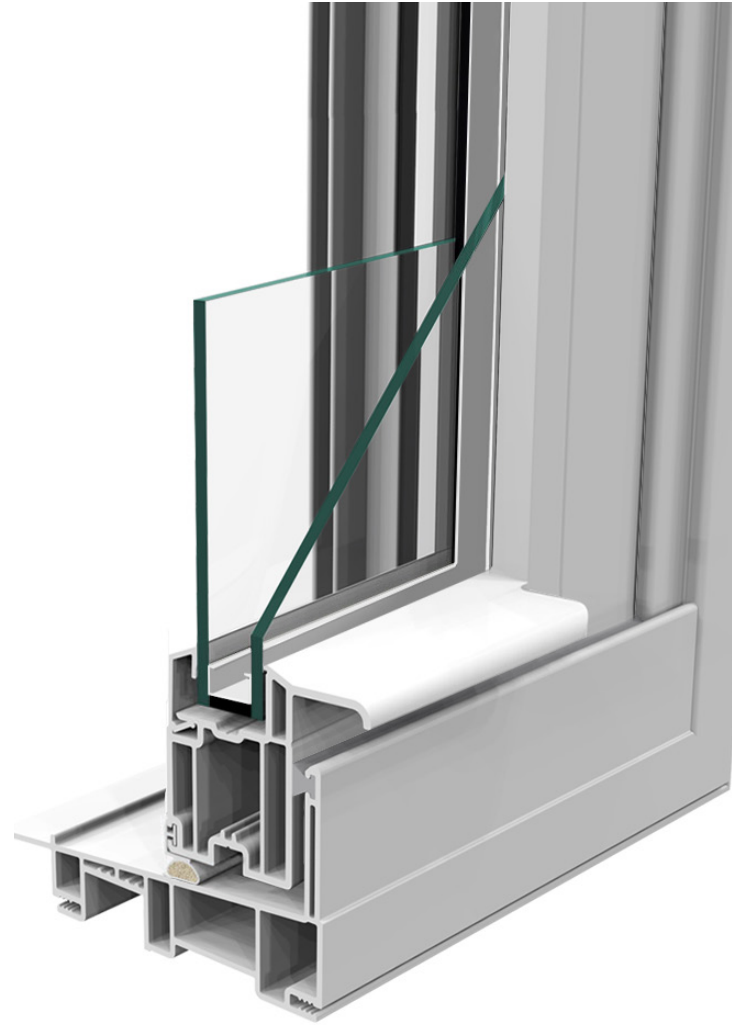
Provides smooth and effortless operation.

5. DUAL-TECH LOCK

The sturdy build of the patented all-in-one lock & tilt mechanism features rare ease of use and makes for cleaner aesthetic lines.

6. SCREEN WITH WATER SHED TECH

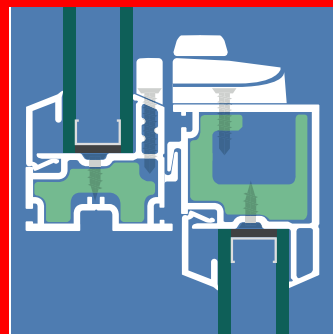
BetterVue™ screens are fiberglass mesh and extruded aluminum frame, with water-shedding technology, increased strength, and improved visibility compared to standard screens. FlexScreen also available.



Extruded Lift Rail and Pulls



Heavy-Duty Dual Lock Tech



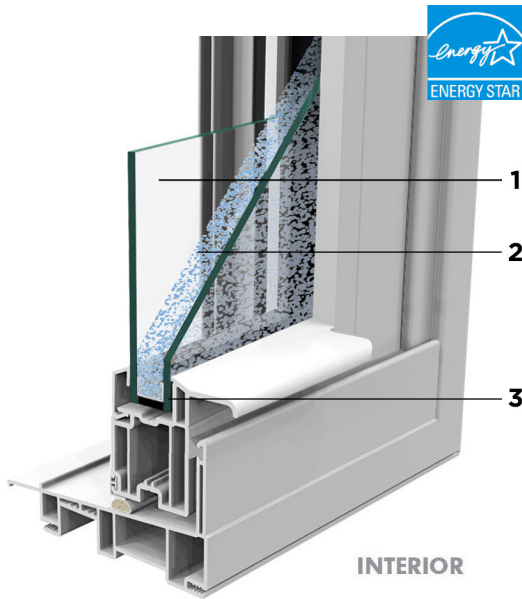
Composite Reinforced Interlocking Sashes



Screens with Water Shed Tech

Glass Package

A superior solution for high levels of thermal performance and energy efficiency that meets ENERGY STAR® ratings in all climate zones.



1. DOUBLE-STRENGTH, DUAL-PANE GLASS

With two panes of double-strength glass for durability and three layers of Low-E coating for energy-efficiency, Endurance windows block 80% of solar energy, yet allows 53% of visible light through.

2. ARGON GAS

Clear, non-toxic argon gas fills the insulated glass unit to reduce the thermal conductivity of the airspace between the glass layers for increased energy efficiency.

3. STAINLESS STEEL INTERCEPT

Strong, durable spacer that maintains a strong, secure seal through extreme temperature changes.

ENERGY STAR® Certified in Highlighted Regions

NFRC
National Fenestration Rating Council®

WINDOW NATION
WINDOWS & SIDING

VINYL DOUBLE HUNG
3/4" Double Glazing, Low-E, Argon Fill

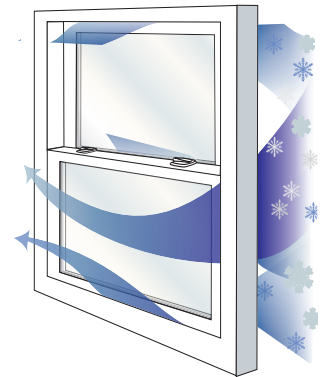
ENERGY PERFORMANCE RATINGS	
U-Factor (U.S./I-P)	Solar Heat Gain Coefficient
0.27	0.20
ADDITIONAL PERFORMANCE RATINGS	
Visible Transmittance	Condensation Resistance
0.47	60

Manufacturer stipulates that these ratings conform to applicable NFRC procedures for determining whole product performance. NFRC ratings are determined for a fixed set of environmental conditions and a specific product size. NFRC does not recommend any product and does not warrant the suitability of any product for any specific use. Consult manufacturer's literature for other product performance information.

www.nfrc.org

Air Infiltration

Poorly designed windows don't have built-in airlocks, weatherstripping, and barriers necessary to keep air from forcing its way in, and leaky windows cause drafty homes. The Endurance is almost 3 times more airtight than the industry standard.*



Structural Data	
Air:	0.11 cfm at 25 mph
Water:	9.20 psf**
Structural:	DP 50

*AAMA (American Architectural Manufacturers Association) has set the industry standard for Maximum Allowable Air Infiltration at 0.30 CFM (cubic feet per minute) during a 25 MPH.

**psf Pressure measurement = Pounds per square foot (Lbs./ft²)
(Test results vary by style and size of window. Size tested is 40x63)

WHY WINDOW NATION?

OVER 1,000,000 WINDOWS INSTALLED IN MORE THAN 125,000 HOMES

ATTENTION TO DETAIL



- 50 Point Factory Inspection
- 20 Point Installation Review
- 96% Customer Satisfaction On Clean Up And Safety
- Custom Windows Made To 3mm For Precision, Accuracy, And A Tight Seal
- Over 200,000 Windows Installed Last Year With 99.5% Requiring No Follow Up Service

QUALITY



Window Nation Uses America's Only Integrated System Of Window Installation Materials, Insulation, Sealant, And Caulking

- OSI Quad Foam
- OSI Quad Max Exterior Sealant
- Ultra-Premium High Performance Exterior Trim Coil
- Concrobium Mold Spray Treatment

EXPERIENCE



- Installation Crew Leaders Average More Than 20,000 Windows & 16 Years Experience
- Service Technicians With An Average Of 15 Years' Experience
- Over 1 Million Windows Installed In Over 125,000 Homes
- 5th Largest Window Retailer In The Country, Ranked By Remodeling Magazine

PRODUCT SELECTION



- Over 1,500 Custom Window & Door Style Combinations
- Name Brand Windows Available In Vinyl, Wood, And Fiberglass
- ENERGY STAR® Rated Products
- Windows Engineered For The Specific Climate We Live In

TRUST



- A+ BBB Rating
- Angie's List Super Service Award Winner
- Limited Lifetime Warranty
- Exclusive 30-Day Price Protection Guarantee
- Licensed, Bonded, And Insured

WN
WINDOW NATION
WINDOWS • SIDING • DOORS



Unmatched Installation Experience



Great windows are only great if they're installed properly. It's critical that all the components that go into your new windows work together – insulation, caulking, sealants, and the window itself.

It Starts With Quality Materials

- Single-component, minimal expansion and low-pressure polyurethane foam specifically designed for replacement window applications
- Ideal foam for sealing gaps, cracks, holes or voids around windows
- Closed-cell structure of this material provides an R-factor of 5 per inch of cured foam, making it an efficient method for stopping air and moisture infiltration
- Unique multi-polymer formula specially engineered for premium replacement window installations
- Permanently flexible, will not crack or split even in extreme temperatures
- Water-resistant, all-weather applications, sticks to wet surfaces, no water washout
- Excellent UV resistance; will not crack or yellow
- Outperform PVC and Poly Coil finishes in the ASTM physical tests performance
- Features a finish with 8 mils of paint; that's twice the amount of paint used by most trim coil manufacturers
- Scratch resistant, stain inhibitors, better UV protection and harsh-climate coating
- Color selection - available in 30 unique color choices
- Innovative, market-leading product that effectively eliminates existing mold, prevents mold re-growth and eliminates musty odors with no harmful chemicals
- Effectively eliminates and prevents mold with no bleach, ammonia or VOCs
- Works as it dries by crushing the mold spores at the roots, leaving behind an invisible antimicrobial barrier to prevent future mold growth



866.446.2846
www.WindowNation.com

Window Nation currently services the following areas:

- Massachusetts
- Rhode Island
- New Hampshire
- Pennsylvania
- Maryland
- Virginia
- Washington DC
- North Carolina
- South Carolina
- Ohio
- Indiana
- Illinois
- Missouri
- Kansas

